

5/16-24 UNF THREAD  
.88 DEEP  
LEFT HAND

.750  
.749

.7874  
.7870

2.12 FLAT  
 $\frac{3}{16}$  KEYWAY  
 $\frac{3}{16} \times \frac{3}{16}$  KEYSTOCK

2.44

2.88

0.44

END OF ENGINE BLOCK

CYLINDER MOUNTING FACE

|          |       |              |        |     |
|----------|-------|--------------|--------|-----|
|          |       | PROJECT      |        |     |
|          |       | TITLE 258018 |        |     |
| APPROVED | SIZE  | CODE         | DWG NO | REV |
| CHECKED  |       |              |        |     |
| DRAWN    | SCALE | WEIGHT       | SHEET  |     |