

5/16-24 UNF THREAD
.88 DEEP
RIGHT HAND

.750
.749

.7874
.7870

2.12 FLAT
 $\frac{3}{16}$ KEYWAY
 $\frac{3}{16} \times \frac{3}{16}$ KEYSTOCK

2.44

2.88

0.44

END OF ENGINE BLOCK

CYLINDER MOUNTING FACE

	PROJECT			
	TITLE 256018			
APPROVED	SIZE	CODE	DWG NO	REV
CHECKED				
DRAWN	SCALE	WEIGHT	SHEET	