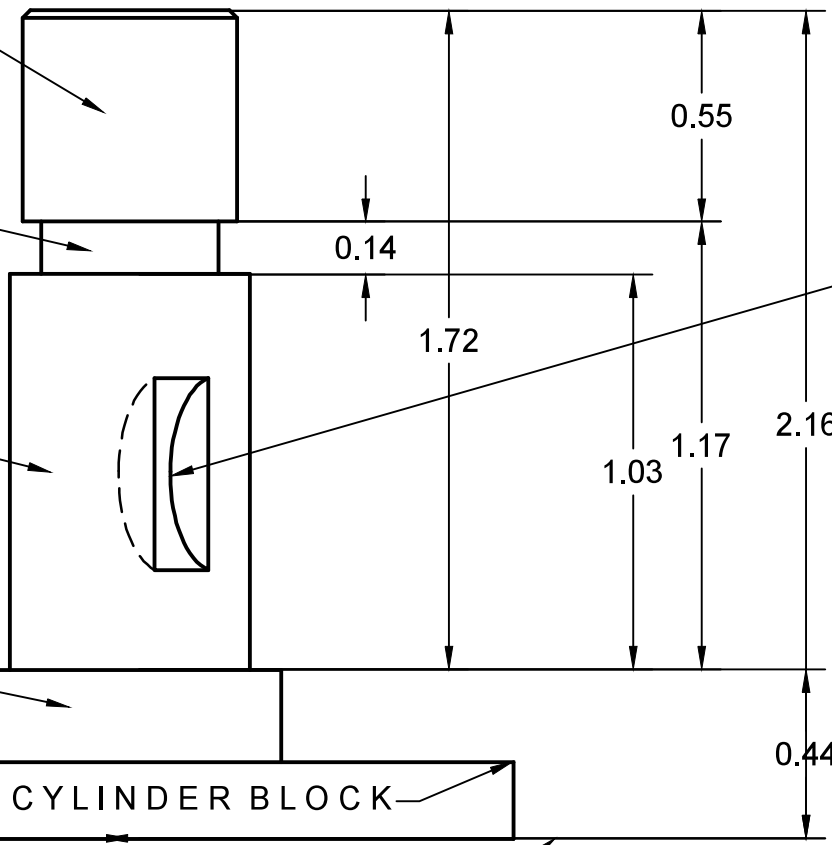


9/16-18 UNF THREAD
RIGHT HAND

.460
.480

.6250
.6245

.7874
.7870



KEYWAY FOR #8
WOODRUFF KEY
 $\frac{5}{32}$ X $\frac{1}{4}$ DEEP

END OF CYLINDER BLOCK
ENGINE BLOCK MOUNTING FACE

		PROJECT			
		TITLE 247018 CRANKSHAFT END			
APPROVED	SIZE	CODE	DWG NO		REV
CHECKED					
DRAWN	SCALE	WEIGHT	SHEET		