

7/16-20 unf threads
right hand

.6250
.6245

.7874
.7870

KEYWAY FOR #8
WOODRUFF KEY
 $\frac{5}{32}$ X $\frac{1}{4}$ DEEP

0.42

0.81

1.90

0.66

END OF ENGINE BLOCK

CYLINDER MOUNTING FACE

	PROJECT			
	TITLE 236018			
APPROVED	SIZE	CODE	DWG NO	REV
CHECKED				
DRAWN	SCALE	WEIGHT	SHEET	