

7/16-20 unf
left hand thread

.562

.6250
.6245

.7874
.7870

0.55

1.06

0.82

0.44

1.88

2.87

keyway for #8
woodruff key
 $\frac{5}{32} \times \frac{1}{4}$ deep

END OF ENGINE BLOCK

CYLINDER MOUNTING FACE

		PROJECT			
		TITLE 180018			
APPROVED	SIZE	CODE	DWG NO		REV
CHECKED					
DRAWN	SCALE	WEIGHT	SHEET		